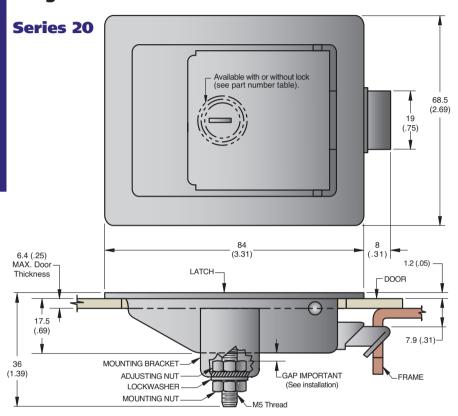
Southco® Push to Close Latches

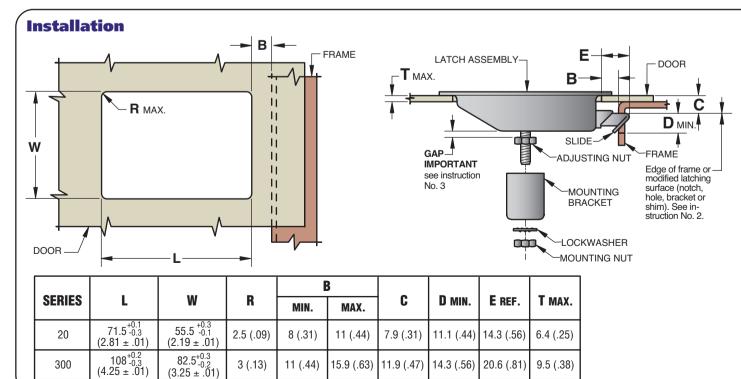
Paddle Latch Series, Medium and Large Sizes

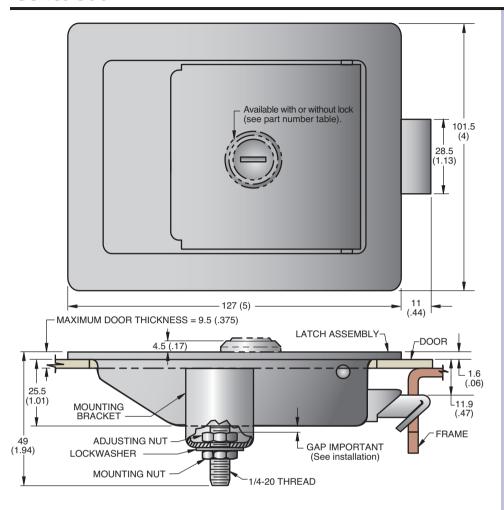
- Metal slide
- Pull paddle to open
- Locking and non-locking versions
- Latch is flush with outer panel
- Single-hole installation



FINISH	20 Series Part Number Without Lock	20 Series Part Number With Lock*		
Stainless steel				
Brushed	64-21-10 •	64-22-10 •		
Steel				
Zinc plated	64-21-13 •	64-22-13		
Powder Coat				
Black	64-21-11 •	64-22-11 •		
Silver	64-21-15	64-22-15		

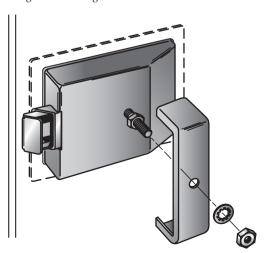
*Locks are keyed alike. Different key codes are available. Contact Southco for details.





1.	Prepare	door.

- 2. If frame requires modification (notch, hole or shim), be sure to observe C and D dimensions and to allow sufficient width clearance for latching slide. See latch drawings for width of slide.
- 3. Measure your door thickness and set adjusting nut so that GAP is equal to door thickness within plus 0.8 (.03), minus 0.0 (.00).
- 4. Assemble latch in door and tighten mounting nut.



FINISH	300 SERIES PART NUMBER		
i imion	without lock	with lock*	
Stainless steel			
Brushed	64-10-30 1-5 0 •	64-10-30 2-5 0 •	
Steel			
Zinc plated	64-10-30 1-4 0 •	64-10-30 2-4 0 •	
Black	64-10-30 1-9 0 •	64-10-30 2-9 0 •	

^{*} Locks are keyed alike. Different key codes are available. Contact Southco for details.

Material and Finish

CUP and PADDLE: 1010 Steel, zinc plated plus bright chromate dip or powder coated (black or satin silver) or 304 stainless steel, passivated and brushed finish (see table).

GUIDE and SLIDE: 1010 Steel, zinc plated plus bright chromate dip or 304 stainless steel, passivated. SPRING: 302 Stainless steel, passivated. LOCKWASHER: Spring steel, zinc alloy plate, bright chromate plus sealer or 304 stainless steel, passivated.

For 20 Series

PIN: 302 Stainless steel, passivated. NUT: Steel, zinc plate, chromate plus sealer or stainless steel, passivated. BRACKET: 1010 Steel, zinc plate, chromate plus sealer or 304 stainless steel, passivated. STUD: 10B21 Steel, zinc alloy plate, bright chromate plus sealer or 302 stainless steel, passivated.

For 300 Series

RIVET: 430 Stainless steel, passivated.

NUT: Steel, zinc plate, chromate plus sealer or
18-8 stainless steel, passivated.

BRACKET: 1010 Steel, zinc plate, chromate plus sealer or 304 stainless steel, passivated.

STUD: 10B21 Steel, zinc plate, chromate plus sealer or 18-9L10 stainless steel.

For Locking Versions

LOCK: Die-cast zinc, black powder coated or chrome plated.LOCK ARM: Steel, zinc alloy plate, bright chromate plus sealer or stainless steel, passivated. MOUNTING NUT: Die-cast zinc with chemical protective film. SCREWS: Steel, zinc plated plus yellow chromate dip or stainless steel, passivated. KEYS (2): Brass, nickel plated.

Product Strength Guidelines

(To assist in your product selection; samples are available for your evaluation.)

Series 20

Maximum working load: 570 N (125 lbs.)

Series 300

Maximum working load: 1110 N (250 lbs.)

millimeter (inch)
millimeter
(inch)
Dimensions without tolerances are for reference only.