

## Strip-Feed Inserts for Power Tools



To complete the Recoil power installation tools, Recoil has inserts available on strip (M2.5-M12, #2-5/16) to optimise production with increased installation cycles and reduced operator fatigue.

Recoil strip feed inserts provide many advantages such as:

- Minimised handling costs
- Faster, more economical assembly
- Positive inventory control

When used in combination with Recoil pneumatic installation tooling, each insert is retained in a plastic strip which is passed through a slot in the front end assembly nozzle, indexing the insert to the installation mandrel.

Recoil 'Strip-Feed' inserts are available in most common thread diameters and lengths in addition to the various surface finishes which are available on standard Recoil bulk inserts.

The table shows some commonly supplied Recoil 'Strip-Feed' inserts and defines the typical quantity of inserts supplied per reel for each given thread size.

Additional insert diameters and lengths may be available to special order.

**Reference Table for Recoil Strip Feed Inserts.**

INSERT PART NUMBERS	INSERT SIZE	INSERT LENGTH	NUMBER PER REEL	REEL TYPE
3542SF, 3543SF, 3544SF	4-40	1-2D	1000	Small
3562SF	6-32	1D	1000	Small
3563SF, 3564SF	6-32	1.5-2D	1000	Large
3582SF, 3583SF, 3584SF	8-32	1-2D	1000	Large
3602SF	10-24	1D	1000	Large
3603SF, 3604SF	10-24	1.5-2D	500	Large
3622SF, 3623SF	12-24	1-1.5D	500	Large
3042SF, 3043SF, 3044SF	1/4-20	1-1.5D	500	Large
3052SF, 3053SF, 3054SF	5/16-18	1-2D	250	Large
3063SF	3/8-16	1.5D	250	Large
4602SF	10-32	1D	1000	Large
4603SF, 4604SF	10-32	1.5-2D	500	Large
4042SF, 4043SF, 4044SF	1/4-28	1-2D	500	Large
4052SF, 4053SF, 4054SF	5/16-24	1-2D	250	Large
5252SF, 5253SF, 5254SF	M2.5	1D	1000	Small
5033SF, 5034SF	M3	1.5D	1000	Small
5353SF, 5354SF	M3.5	1.5-2D	1000	Small
5043SF, 5044SF	M4	1.5-2D	1000	Large
5042SF	M4	1D	1000	Small
5052SF	M5	1D	1000	Large
5053SF, 5054SF	M5	1.5-2D	500	Large
5062SF, 5063SF, 5064SF	M6	1-2D	500	Large
5082SF, 5083SF, 5084SF	M8-1.25	1.5-2D	200	Large
5122SF, 5123SF, 5124SF	M12-1.75	1-2D	125	Large

Note: Strip feed inserts are also available with different finishes and coatings. Super reels are also available increasing the number of inserts available per reel.

Note: Prefixes of 0 are required for free running inserts and a prefix of 1 for locking inserts.