

## Thread Inserts

The Recoil system consists of precision inserts, quality high speed taps and easy to use installation tools which are used for repairing damaged screw threads or creating strong new threads. Recoil helically wound screw-thread inserts are generally manufactured from Type 304 (18-8) stainless steel wire cold rolled into a diamond shaped cross section. Recoil inserts can be supplied in other materials such as Inconel, Nimonic 90, Phosphor Bronze and Type 316 stainless steel.

Recoil inserts are available in either standard free running form or screw lock type which provides an internal locking feature. Inserts are manufactured for every thread form including UNC, UNF, BSC, BSW, BSP, BSF, BA, NPT and ISO Metric thread sizes.

## Thread Repair Kits

Recoil has developed a full range of thread repair kits covering the majority of sizes commonly in use today. Recoil Kits contain a HSS tap, installation tools, precision stainless steel inserts and instructions in a sturdy reusable container. Recoil has a full range of problem solving repair kits available in single or multiple size format.

## Installation Tooling

Recoil also offer a selection of work arms and power tooling, including high efficiency pneumatic and electric installation tools for in-line production or repetitive maintenance situations. A range of associated tooling is available to facilitate insert installation, including manual installation tooling and manual, spring and pneumatic operated tang breakoff tools.

## Taps and Gauges

Optimum results can be achieved with Recoils range of taps and gauges to suit hand tapping through to volume production requirements. Using the "Go - NoGo" gauge, tapped holes can be gauged to enable a precision fit.

