

## 3M Light Cure Adhesives

Product	Features	Cure Mechanism	Viscosity @72°F (CPS)	Cured Color	Shore D Hardness	Tensile Strength (PSI) <sup>1</sup>	Overlap Shear Strength, PC-PC (PSI) <sup>2</sup>	
Light Cure Adhesives	LC-1110	Semi-rigid bond.	UV	32,000	Colorless	80	3896	424
	LC-1111	Flexible bond.	UV	645	Colorless	70	1616	539
	LC-1112	Semi-rigid bond. Improved glass and metal adhesion.	UV	15,460	Colorless	83	4600	411
	LC-1113	Flexible bond. Improved glass and metal adhesion.	UV	641	Colorless	71	2377	522
	LC-1210	Semi-rigid bond.	Visible, UV	20,600	Light Yellow	78	3183	414
	LC-1211	Flexible bond.	Visible, UV	488	Light Yellow	69	1426	436
	LC-1212	Semi-rigid bond. Improved glass and metal adhesion.	Visible, UV	12,720	Light Yellow	83	4508	455
	LC-1213	Flexible bond. Improved glass and metal adhesion.	Visible, UV	560	Light Yellow	69	1929	566
	LC-1214	Very flexible bond. Color change indicator (red to light yellow).	Visible, UV	44,000	Yellow	40	1320	540

Note: The technical information and data on these pages should be considered representative or typical only, and should not be used for specification purposes.

(1) Based on ASTM D 638 (2) ASTM D 1002

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